

Test Report

No. TSNEC1700087501

Date: 19 Jan 2017

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XINXIANG QIXING WELDING MATERIAL CO.,LTD

KUAICUNYING VILLAGE, FENGQUAN DISTRICT, XINXIANG, HENAN, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as :
PHOSPHORUS-COPPER BRAZING ALLOY WELDING MATERIAL

SGS Job No. : TP17-000288 - TJ
Model No. : JCuP-2 (BCuP-2)
Client Ref. Info. : Other Model No.:JCuP-1; JCuP-2 (BCuP-2) ; JCuP-3; JCuP-3Sn;
JCuP-5Sn
Date of Sample Received : 16 Jan 2017
Testing Period : 16 Jan 2017 - 19 Jan 2017
Test Requested : Selected test(s) as requested by client.
Test Method : Please refer to next page(s).
Test Results : Please refer to next page(s).
Conclusion : Based on the performed tests on submitted sample(s), the results of Lead,
Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS
Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Tianjin) Co., Ltd.



Reabeca Zhou
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	TSN17-000875.001	copper metal

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Method : (1) With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
 (2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
 (3) With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
 (4) With reference to IEC 62321-7-1:2015, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.

Test Item(s)	Limit	Unit	MDL	001
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm ²	0.10	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
 b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
 c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

IEC 62321 series is equivalent to EN 62321 series

http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25



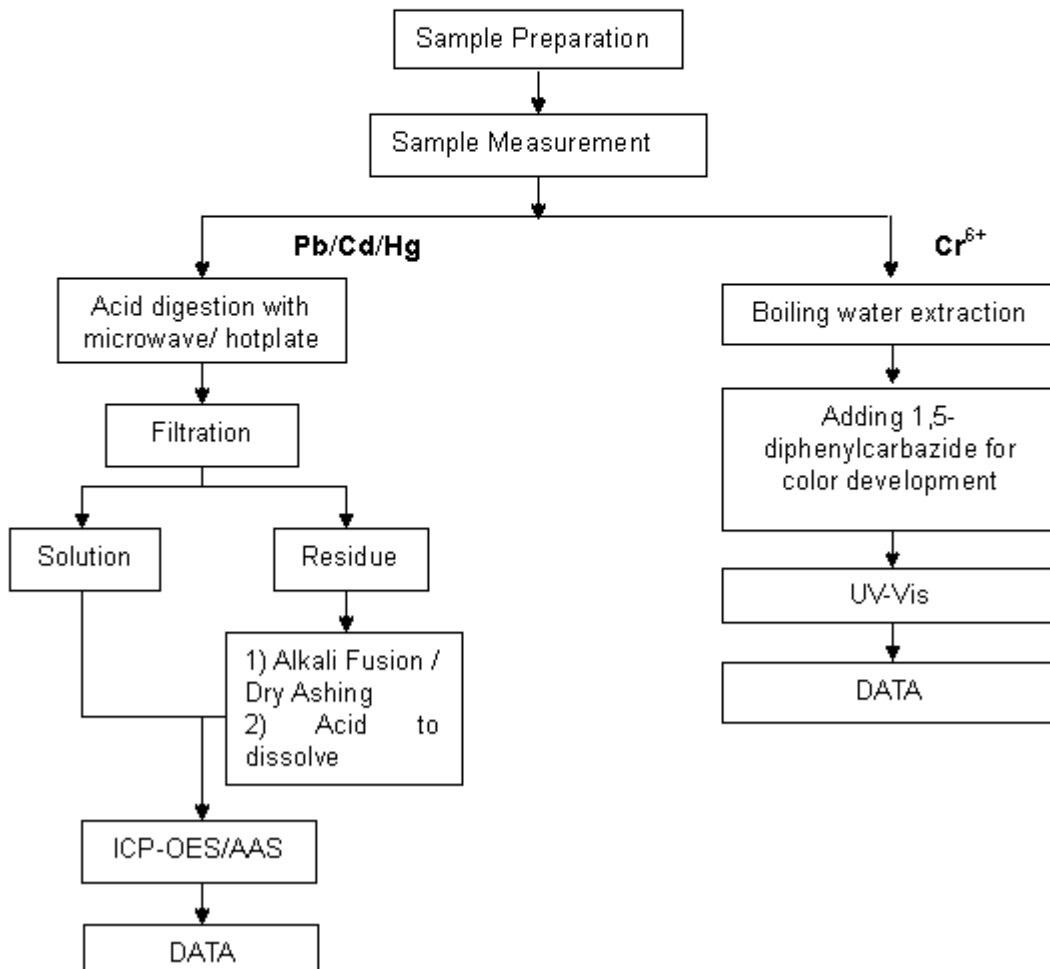
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ATTACHMENTS

Cd/Pb/Hg/Cr⁶⁺ Flow Chart

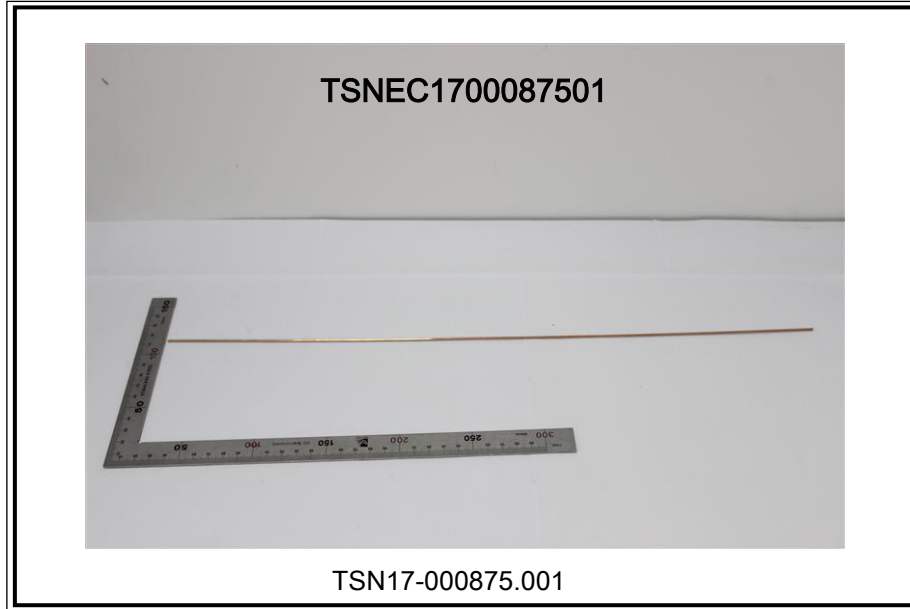
- 1) Name of the person who made testing: Teresa Wei/Ivy Hou
- 2) Name of the person in charge of testing: Aaron Wang/Angell Yao
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)



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Sample photo:



SGS authenticate the photo on original report only

*** End of Report ***



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